
AUTOMOTIVE APPLICATION PROFILE

Lithium Ion Battery Frame and Cage

We understand that in the automotive industry, you need reliable materials that perform to a higher standard. Ascend offers a comprehensive portfolio of engineered plastics for challenging automotive applications. We work with our customers to achieve the very best from our products. That's why we offer a worldwide support network of application specialists and technical experts. Our material knowledge and expertise in automotive systems can help you improve part performance and reduce material usage and cycle times.

Products Used: R530H NT, R530H BK0201, R530HR BK652

Application Description

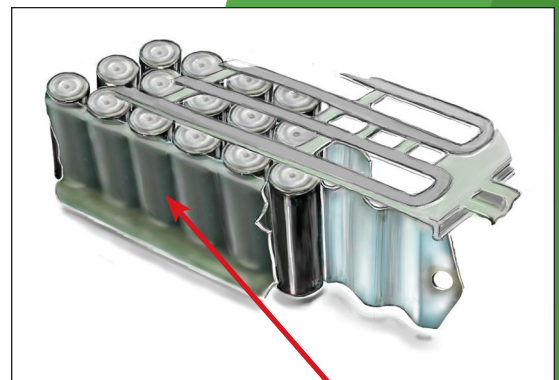
Lithium ion (Li-ion) batteries are made of many individual battery cells grouped together in modules. The modules are enclosed in a structure to provide support, stiffness, electrical insulation and chemical resistance to the entire module structure. These can be comprised of metallic or polymeric materials. Polymeric structures are preferred because of their light weight. Some mounts, depending on design, are attached to the battery cage via adhesives or bolted on.

Given its exceptional temperature resistance, battery frames made with Vydyne® glass-filled PA66 provide support to the Li-ion cells over a wide range of temperatures (-30°C to 85°C). PA66 strength, stiffness

and dimensional stability at elevated temperatures are critical to performance. Furthermore, its electrical insulating and chemical resistance properties help ensure batteries continue to operate safely over their lifespan.

Benefits

- Stiffness and strength
- Electrical insulation
- Dimensional stability
- Chemical resistance



Battery frame supporting Li-ion cells

The Vydne Difference

Ascend's Vydne R530H and R530HR family of glass-filled products are ideal for battery frames and cages. They possess a combination of high strength, stiffness and heat deflection temperature (HDT) to support the battery cells at elevated temperature and protect them during vehicle crashes. The inherent electrical

insulating properties of PA66 make it the perfect fit for electric vehicle (EV) battery module frames and cages. All grades exhibit high flow that helps reduce warpage during molding and frequently provide faster cycle times versus the competition. Outstanding PA66 chemical resistance is characteristic of these grades.

Product Properties

| R530H NT, R530H BK0201, R530HR BK652 | | | | |
|--------------------------------------|-------------|-------------------|--------------------------|--------------|
| Property* | Test Method | Units | R530H NT R530H BK0201 | R530HR BK652 |
| Density | ISO 1183 | g/cm ³ | 1.37 | 1.37 |
| Tensile Strength | ISO 527-2 | MPa | 195 | 185 |
| Flexural Modulus | ISO 178 | MPa | 9,600 | 9,500 |
| Notched Charpy Impact at 23°C | ISO 179 | kJ/m ² | 12 | 13 |
| DTUL @ 1.8 MPa | ISO 75-2/A | °C | 250 | 250 |
| Dielectric Strength | IEC 60112 | kV/mm | 20 | 20 |
| Volume Resistivity | IEC 60093 | ohms-cm | 1.0 E+13 | 1.0 E+13 |

*Dry as molded (DAM)



Ascend Performance Materials is the world's largest fully integrated producer of nylon 6,6 resin. We manufacture and reliably supply world-class plastics, fibers and chemicals that are used in thousands of everyday applications such as car parts, electronics and cable ties.

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