

application profile: **exterior mirror bracket**



In the automotive industry, you need PA66 products that perform to a higher standard. Vydyne® resins and compounds help you get the most out of every part you produce. For under-the-hood applications, Vydyne products deliver superior chemical and heat resistance. For exterior and interior components, Vydyne offers versatile, reliable and customizable resins. Our quality and consistency make the difference in your production efficiency.

Product Used: R860

Benefits: Static Load Bearing Capabilities • Vibration Minimization • Superior Mold Flow • Adhesion to Metal

Application Description

Pictured below is the left-hand exterior mirror bracket for a major, Asian luxury vehicle. The mirror assembly is manufactured by a major global manufacturing and assembly company.

The Challenge

This Toyota mirror bracket is a critical component of the mirror assembly. For superior part performance, the bracket must minimize vibration and withstand a demanding assembly process. In certain applications, adhesion to metal is essential as well.

The Vydyne Difference

Ascend's Vydyne R860 brings to the application an optimal balance of strength, stiffness, damping characteristics, and adhesion to metal. Vydyne PA66 resins are also more cost-effective than polyester, zinc, and magnesium. The Ascend Automotive team utilizes mold flow analysis and years of mirror bracket experience to create optimal parts for Toyota,® as well as for Ford® and General Motors.®

For more information, see your Ascend representative or visit www.ascendmaterials.com.

R860			
Property	Method	Units	DAM
Density	ISO 1183	g/cm³	1.45
Tensile Stress	ISO 527-2	MPa	119
Flexural Modulus	ISO 178	MPa	6,900
Notched Izod	ISO 180	kJ/m²	4
DTUL @ 1.8 MPa	ISO 75-2/A	°C	225



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