FlexaTrac™-PCM is a proprietary cycloaliphatics blend designed to be a greener alternative to many environmentally unfriendly solvents. Ascend’s economical FlexaTrac-PCM product is compatible with most common solvents and can partially replace many toxic, low flash point and vapor pressure solvents by 10-50 percent.

**KEY FEATURES**
- Greener alternative
- Low VOC
- Biodegradable*
- High boiling point
- Low freeze point
- Solvency enabled by cyclic components
- Stable in higher temperatures
- High oxygen content
- High flash point

**APPLICATIONS**
- Oil and gas – partially replaces aromatics including toluene, xylene and others
- Paints and coatings – glycols, ethers, acetates, ketones and other oxygenated solvents
- Dyes, pigments, inks and leather
- Mining
- Agriculture – crop protection
- PVC – secondary plasticizer

*Perceived biodegradability based on formulated components. Studies are underway.

**Characteristics**

<table>
<thead>
<tr>
<th>FlexaTrac-PCM</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color and appearance</td>
<td>Yellow to amber liquid</td>
</tr>
<tr>
<td>Viscosity, cps, @ 25°C (±5)</td>
<td>35-120</td>
</tr>
<tr>
<td>Freeze point, °C (±3)</td>
<td>&lt; -5</td>
</tr>
<tr>
<td>Boiling point, °C</td>
<td>&gt; 150</td>
</tr>
<tr>
<td>Flash point, °F (Closed cup)</td>
<td>&gt; 160</td>
</tr>
</tbody>
</table>

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